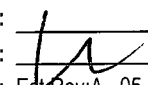


Date: Thursday, 10/07/2008 1:54:35 PM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	REPLACEMENT WEARPAD KIT	
Job Number :	40423	Part Number :	D407728311	
Estimate Number :	11105	Drawing Number :	N/A	
P.O. Number :		Project Number :	N/A	
This Issue :	10/07/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Revision :	N/A	
First Issue :	1/1	Type :	SMALL /MED FAB	
Previous Run :	29843	Material :		
Written By :		Due Date :	11/07/2008	Qty: 4 Um: Each
Checked & Approved By :				
Comment :	Est Rev:A 05.10.19 New issue KJ/EC 1B-x			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D407-728-311CHG001

Soder/W JLD
08.7.10

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D33393	Wearpad Center
-----	--------	----------------



Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
5 D3339-3	Center Wearpad	<u>B25185</u>

13 7
35705

SP

4.0	D33395	Wearpad Fwd
-----	--------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
1 D3339-5	Fwd Wearpad	<u>25186</u>

S

5.0	D33399	Wearpad Aft
-----	--------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
		<u>8/1/10</u>

1 2
B25603 B25183

SP
24
SP

Date: Thursday, 10/07/2008 1:54:35 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT WEARPAD KIT

Job Number: 40423

Part Number: D407728311

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 D3339-9

Aft Wearpad

6.0

AN960JD10L

Washer



Comment: Qty.: 28.0000 Each(s)/Unit Total : 112.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

28 AN960JD10L

Washer

104885

SLP

7.0

MS27039108

Screw



Comment: Qty.: 28.0000 Each(s)/Unit Total : 112.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

28 MS27039-1-08

Screw

M108077

8/7/10

SL

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

808/07/10 (x40)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D407-728-311

Location:

PPP Rev:

DRAFT

8/7/10

SL

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/10

Job Completion



MF 08-07-10